NatureFlex™ Application Checklist

Application	Example	Film Type	Key Performance Benefits
Fresh Fruit & Vegetables		NVS	 Wide heat-seal range for high speed packing line performance Naturally free from static Enhanced gloss & transparency Controlled moisture permeability provides natural anti-mist properties and reduces condensation
Bagmaking		NP	 High moisture absorption to facilitate fast drying of water-based glues employed in bagmaking Designed for bagging pre-wrapped or non-moisture sensitive products Also suitable for sheet making
Confectionery	500	NM NE30 NVR	 Formulated to provide the required moisture barrier for sugar and chocolate confectionery Controlled slip and naturally anti-static for problem free machinability Excellent deadfold for twistwrap usage
Hygiene		NE30	 Formulated to provide the necessary barriers to moisture and external contamination Static-free, easy seal and deadfold properties for optimum machinability Proven biodegradability in waste-water environments
Bakery		NVS NVR NE30	 Choice of moisture barrier to fit a range of requirements Enhanced gloss and transparency Suitable for window applications Wide heat-seal range
Dried Foods	DENOTE OF THE PROPERTY OF THE	NVR	 Formulated to provide the moisture barrier necessary for dried foods Enhanced print and conversion receptivity Wide heat-seal range for high speed packing line performance
Home & Personal Care		NE30	 Excellent chemical resistance Tear properties allow ease of opening Good barrier to moisture and external contamination Excellent aroma barrier
Lamination	muest	D-NE NVS NVR	 One-side coated NatureFlex specifically formulated for lamination applications The inherent thermal stability aids lamination process Enhanced moisture and gas barrier aids product protection Compatible with other bio-materials



NatureFlex™ Application Checklist - Emerging Markets

Application	Example	Film Type	Key Performance Benefits
Board Lamination		NM NVS D-NE	 Compatible with other bio-materials Enhances protective and optical properties of traditional materials Grease and oil resistance
Lidding	Refer to Innovia Fi		 Designed for uses requiring sealability to PLA, aPET, cPET, rPET & starch trays Specially formulated for use in chill cabinet conditions Choice of moisture barrier to fit product requirements
Reamwrap	Y	NE-RW	 Good fit with environmental consciousness of paper production and recycled papers Provides product integrity and prevention of moisture ingress Maximum visual impact on the retailers' shelves

NatureFlex™ Film Grade Summary

Grade	Micron/ Gauge	Twistable Heat Sealable Barrier - Moisture Barrier - Oxygen Printable					Coated Peelable Anti-static			Anti-mist Metallised White Version Coloured			
હ	Mic	T _M	Heat Seala	Bar Mo _l	Bar Ox	Prir	Coa	Pee	Ant	Ant	Мед	White Versio	Coll
NP	21, 23, 25, 28, 35, 42				•								*
NE30	19, 23, 30, 42		•		•		•	_	•				
D-NE	22		•		•	-	•	-					
NVS	23, 30, 45*		•		•		•	_	•			*	
NM	23, 30*, 45*	•	•		•						-		
NVR	23, 30, 45	-	•	-	•		•	_	•				
NE RW*	45		•		•	•	•		•				

^{*} Under Development

www.innoviafilms.com email: natureflex@innoviafilms.com

™ Trademark of Innovia Films Group

Sales Offices

Europe(UK) Americas (USA) Asia-Pacific (Aus) Tel +44 (0) 16973 42281 Tel +1 877 822 3456

Tel +61 3 9303 0600

Disclaimer: Innovia Films or any of its affiliated companies (hereinafter 'Innovia Films') declines any liability with respect to the use made by any third party of the information contained herein. The information contained herein represents Innovia Films' best knowledge thereon without constituting any express or implied guarantee or warranty of any kind (including, but not limited to, the accuracy, the completeness or relevance of the data set out herein). Innovia Films is the sole owner or authorised user of the intellectual property rights relating to the information communicated.

The information relating to the use of the products is given for information purposes only. No guarantee or warranty is provided that the product is adapted to the client's specific use. The client should perform his own tests to determine the suitability for a particular purpose. The final choice of use of a product remains the sole responsibility of the client.



The paper for this publication is produced with 80% recovered fibre comprising 10% packaging waste, 10% best white waste, 60% de-inked waste fibre and 20% virgin TCF fibre sourced from sustainable forests.

